



At **RIMCO** we specialize in engine case & component machining. As a pioneer in VW machining, **RIMCO** has been providing excellent quality for over 47 years. From cases, heads, pistons or pulleys, **RIMCO** has over 198 services that will fit your needs. We receive and ship out daily to all 50 states as well as abroad. **RIMCO** is also an aftermarket parts distributor associated with all the major manufactures like BUGPACK, EMPI, SCAT, LAT oils and many more. We are your one stop source for machining and parts. Let us make your rebuild easier and more convenient.

### CASE WORK

- New Engine Case (Aluminum AS41) = \$ 699
- Align-bore T1 = \$ 65.00 Thrust cut add \$ 40
- Align-bore T4 = \$ 95.00 Thrust cut add \$ 45
- Bore Case = \$ 85.00
- Case Savers (include surface deck) = \$ 130.00
- Deck Surface = \$ 75.00
- Stroke Relief = \$ 85.00
- Tap Oil Galleries = \$ 95.00
- Shuffle Pin Center Mains = \$ 65.00
- Full Flow Drill & Tap = \$ 35.00
- Sand Seal (seal included) = \$ 65.00
- Lower Lifter Bosses = \$ 35.00

### CYLINDERS

- Bore (call for pricing)
- Hone Cylinders (set) = \$ 60 - 80
- Sleeve Top = \$ 110.00 - \$ 130.00
- Trim Tops = \$ 85.00

### HEADS

- Complete Recondition = \$ 165.00
- Bead Blast = \$ 45.00 EA
- Install Large / HP Valve Seats = \$ 75.00
- Install Valve Guides = \$ 10.00
- Machine for Larger Cylinders (set)\$75.00
- Surface / Fly cut Heads = \$ 60.00

### FLYWHEELS

- Install Ring Gear – 6V or 12V = \$ 130.00
- Lighten to 10lbs or 12lbs = \$ 65.00 / 85.00
- Machine for Dowel Pins = \$ 35.00
- Resurface = \$ 45.00

### CRANKS

- Machine for Dowel Pins = \$ 45.00
- Grinding = \$ 60.00 to \$ 65.00 – 95.00
- Polishing = \$ 35.00

### CONNECTING RODS

- Clearance Rods (set) = \$ 60.00
- Recondition (exchange set) = \$ 75.00

### WELDING

- Weld behind Cylinder #3 = \$ 85.00
- Weld up heads (quote on site)
- Misc. weld work (Magnesium & Aluminum)

### PISTONS

- Dish tops to Lower Compression = \$ 85.00
- Machine Valve Pocket = \$ 55.00
- Trim Skirt for Stroker Clearance = \$ 50.00
- Trim tops for Deck Height = \$ 85.00

**WWW.RIMCOVW.COM**

**855-RIMCOVW (toll free)**

**562-946-3100**

Price subject to change. Please call to confirm pricing.