

RIMCO
Service Prices
 Updated July, 2011

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Item	Description	Price
ALB-1 - H	ALIGN BORE MAINS T1 CASE	\$65.00
ALB-1 SHIM - H	ALIGN BORE MAINS & CAM/SHIM C/SHIM	\$135.00
ALB-36 - H	ALIGN BORE MAINS 36 HORSE	\$105.00
ALB-411 - H	ALIGN BORE MAINS 411 CASE	\$105.00
ALB-411 C/M - H	ALIGN BORE T1 CASE FOR 411 CASE	\$55.00
ALB-411 SHIM - H	ALIGN BORE MAINS & SHIM C/M ON 411 CASE	\$160.00
ALB-411SCFL/IAP	ALIGN BORE CASE ALL 411 MAINS & CUT FOR SCAT FLANGE SEAL	\$140.00
ALB-911	ALIGN BORE MAINS ON 911CASE	\$160.00
ALB-912/356	ALIGN BORE MAINS ON 912/356 3PC CASE	\$120.00
ALB-ALL 411	ALIGN BORE MAINS ALL 411 ON TYPE 1 CASE	\$140.00
ALB-CHECK	CHECK A/BORE ON CASE	\$35.00
ALB-CHECK 3PC	CHECK A/BORE ON 3PC. CASE	\$45.00
ALB-CHECK 911	CHECK A/BORE ON 911 CASE	\$50.00
ALB-CHECK CAM	CHECK CAM BORE	\$35.00
ALB-M&C ST	ALIGN BORE MAINS & CAM AT SAME TIME	\$125.00
ALB-S/P	STEP PIN MAIN SADDLE	\$35.00
ALB-T/C	CUT THRUST ONLY	\$40.00
ALB-W/B	ALIGN BORE MAINS ON W/B CASE	\$145.00
BAL-COMP	BALANCE COMPLETE- CRANK, RODS, F/W, P/P, PISTONS, PULLEY	\$135.00
BAL-EA	BALANCE - EACH ITEM	\$35.00
BLOCK DECK	DECK TOP OF ENG. BLOCK	\$85.00
BLOCK HONE	HONE ENG. BLOCK TO CUST. SPECS	\$200.00
BORE BLOCK	BORE ENGINE BLOCK TO CUST. SPECS	\$295.00
CAM BORE RABBIT	CAM BORE RABBIT HEAD WILL NOW USE CAM BRGS	\$175.00
CAM BORE T1	CAM BORE T1 CASE STD WILL NOW USE STD CAM BRGS	\$120.00
CAM BORE T1 O/S	CAM BORE T1 CASE OVERSIZE WILL NOW USE O/S CAM BRGS	\$120.00
CAM CLEAR	CLEARANCE CUSTOMERS CAM FOR STROKE	\$50.00
CAM CLEAR F	CLEARANCE CAM FOR STROKE..MACHINE FLAT SPOTS BETWEEN LOBES	\$70.00
CAM CLEAR R	CLEARANCE CAM FOR STROKE..CLEARANCE ROUNDS BETWEEN LOBES	\$50.00
CARB BUSH	REBUSH CARB. THROTTLE SHAFT	\$75.00
CARB T/P BUSH	REBUSH THROTTLE PLATE	\$75.00
CASE CHECK	INSPECT CUSTOMERS CASE	\$30.00
CASE DISS	REMOVE CASE HARDWARE & RETURN	\$20.00
CASE WASH	WASH & INSPECT CUSTOMER'S CASE	\$45.00
CASEBOR 103	BORE 411 CASE FOR 103/105 CYLS	\$105.00
CASEBOR 411	BORE 411 CASE FOR LARGER CYLS (ANY SIZE)	\$105.00
CASEBOR 85.5	BORE CASE FOR 85.5 CYL & SURFACE CYL DECK	\$85.00
CASEBOR 88	BORE CASE FOR 88 CYL & SURFACE CYL DECK	\$85.00
CASEBOR 911	BORE 911 CASE FOR LARGER CYLS	\$185.00
CASEBOR 92	BORE CASE FOR 90.5/92 CYL & SURFACE CYL DECK	\$85.00
CASEBOR 94	BORE CASE FOR 94MM CYL & SURFACE CYL DECK	\$85.00
CHECK DECK	INSPECT DECK	\$30.00
CHECK HEAD	INSPECT CUSTOMERS HEAD FOR LEAKS OR CRACKS	\$40.00
CORE CHARGE	CORE CHARGE ON 1 ROD (EACH)	\$10.00
CRANK 11/32 D	DRILL 11/32 DOWEL PIN HOLES IN CRANKSHAFT	\$45.00
CRANK 8 DOWEL	SPG DOWEL CRANK	\$45.00
CRANK CHECK	INSPECT CUSTOMER'S CRANK	\$35.00
CRANK DISS	DISASSEMBLE CUSTOMERS CRANK	\$35.00
CRANK FACE	FACE F/W END OF CRANKSHAFT	\$35.00
CRANK GR 2.0	GRIND 2.0/411 CRANKSHAFT	\$95.00

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CRANK GR 36	GRIND 36HP CRANKSHAFT	\$95.00	
CRANK GR 411	GRIND 411 CRANKSHAFT	\$95.00	
CRANK GR 912	GRIND 912/356 CRANKSHAFT	\$135.00	
CRANK GR CW	GRIND C/W CRANKSHAFT	\$70.00	
CRANK GR STRKR	GRIND STROKER CRANKSHAFT	\$95.00	
CRANK GR T1	GRIND T1 CRANKSHAFT	\$65.00	
CRANK MAG	MAGNAFLUX CRANK SHAFT	\$45.00	
CRANK POLISH	POLISH CUSTOMERS CRANK	\$35.00	
CRANK SHIM WELD	WELD & GRIND SHIM AREA ON CRANK SHAFT	\$140.00	
CRANK WASH	WASH & INSTALL BRGS & GEARS ON CUSTOMERS CRANK	\$35.00	
CUT CAM PLUG GR	CUT T1 CASE FOR METAL CAM PLUG	\$35.00	
CUT PULLY S/S	CUT STEEL PULLEY FOR SAND SEAL	\$30.00	
CUT S/S - H	CUT PULLEY END FOR SEAL INCLUDES 1 SEAL	\$60.00	
CUT SC FL	CUT F/W END FOR SCAT FLANGE SEAL	\$45.00	
CYL BORE	BORE CYLINDERS TO CUSTOMER SPECS.	Time	
CYL HONE	HONE CYL (EACH) DEGLAZE	\$20.00	
DECK 411	SURFACE CYL DECKS ON 411 CASE	\$75.00	
DECK 911	SURFACE CYL DECKS ON 911 CASE	\$85.00	
DECK 912/356	SURFACE CYL DECKS ON 912/356 CASE	\$75.00	
DECK T1	SURFACE CYL DECKS ON T1 CASE	\$75.00	
DIPSTICK 411 BUS	BORE HOLE FOR 411 FILLER TUBE	\$65.00	
DIPSTICK 411 LG	DRILL FOR & INSTALL LONG DIPSTICK TUBE	\$50.00	
DIPSTICK T1	INSTALL T1 DIPSTICK TUBE & DRILL FOR OIL SENSOR	\$50.00	
DIPSTICK T3	MODIFY T1 CASE FOR T3 FILLER TUBE	\$50.00	
F/PUMP 411 MOD	MODIFY 411 CASE FOR MANUAL FUEL PUMP	\$70.00	
F/W 11/32	11/32 DOWEL FLYWHEEL	\$35.00	
F/W 200 L12	12V FLYWHEEL LIGHTENED TO 12 LBS.	\$110.00	
F/W B/BLAST	BEAD BLAST CUSTOMERS F/W	\$20.00	
F/W LT 411	LIGHTEN 411 FLYWHEEL	\$90.00	
F/W LT 912/356	LIGHTEN 912/356 F/W	\$90.00	
F/W LT T1	LIGHTEN T1 FLYWHEEL	\$90.00	
F/W R/G 12V - H	INSTALL 12V RING GEAR ON FLYWHEEL	\$130.00	
F/W R/G 6V - H	INSTALL 6V RING GEAR ON FLYWHEEL	\$130.00	
F/W REDWL	REDOWEL, FACE SHIM & DOWEL AREA	\$45.00	
F/W SHM & DWL	FACE SHIM & DOWEL AREA ON F/W	\$45.00	
F/W SLEEVE	SLEEVE SEAL AREA OF FLYWHEEL TO STOCK DIMENSIONS	\$70.00	
F/W SPG	DRILL F/W FOR SPG, 8 DOWEL PATTERN	\$35.00	
F/W SURF 180	SURFACE 180MM FLYWHEEL	\$45.00	
F/W SURF 200	SURFACE 200MM FLYWHEEL	\$45.00	
F/W SURF 411	SURFACE 411/914 FLYWHEEL	\$45.00	
F/W SURF 911	SURFACE 911 FLYWHEEL	\$50.00	
F/W SURF 912	SURFACE 912-356 FLYWHEEL	\$50.00	
F/W SURF FLOATER	SURFACE CLUTCH FLOATERS	\$50.00	
F/W SURF MISC	SURFACE FLYWHEEL	\$75.00	
F/W SURF P/PLATE	SURFACE P/PLATE	\$45.00	
F/W SURF RAB	SURFACE RABBIT F/W	\$75.00	
F/W SVL SEAL	SLEEVE FLYWHEEL SEAL AREA ON FLYWHEEL	\$75.00	
FACE CASE BOLTS	SPOT FACE CASE HALF PERIMETER BOLT HOLES	\$45.00	
FACE OIL RELIFS	SPOT FACE BOTTOMS OF OIL RELIF HOLES	\$35.00	
G/P NOSE	BORE NOSE 2.300 & DRILL PIN HOLE	\$80.00	

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GEERS ENG TRM C/M THRUST	TRIM CENTER MAIN THRUST ONE SIDE	\$60.00	
GEERS TRM C/M THRUST BTH SIDES	TRIM CENTER MAIN THRUST BOTH SIDES	\$135.00	
HEAD 14MM S/P	DRILL & TAP FOR 14MM SPARK PLUGS EACH HEAD	\$35.00	
HEAD 411 GUIDES	INSTALL GUIDES IN 411 HEAD	\$60.00	
HEAD 411 OPEN	OPEN 411/914 HEADS FOR LARGER CYLS	\$105.00	
HEAD 411 RECON - H	B/BLAST, SURF, ALL GUIDES, FINISH SEATS, VALVES & ASSEMBLE	\$225.00	
HEAD 411 SURF - H	SURFACE 411 CYL HEAD	\$40.00	
HEAD 5000 RECON - H	P/TEST, SURFACE, B/BLAST, GUIDES & SEALS, FINISH SEATS & ASSEMBLE	\$355.00	
HEAD 5000 SURF	SURFACE 5000 CYL HEAD	\$55.00	
HEAD 911 GUIDES	INSTALL GUIDES IN 911 HEAD	\$45.00	
HEAD 911 OPEN	OPEN 911 HEADS FOR LARGER CYLS	\$35.00	
HEAD 911 RECON - H	B/BLAST, ALL GUIDES, SURF, FINISH SEATS, VALVES & ASSEMBLE	\$95.00	
HEAD 911 SURF	SURFACE 911 CYL HEAD	\$35.00	
HEAD 912 RECON - H	B/BLAST, SURF, ALL GUIDES, SEALS FINISH SEATS, VALVES ASSEMBLE	\$250.00	
HEAD 912 SURF	SURFACE 912/356 CYL HEAD	\$55.00	
HEAD B/BLAST	BEAD BLAST CYL HEAD	\$45.00	
HEAD CC	MEASURE C.C.'S IN CYL CHAMBER	\$35.00	
HEAD FIN SEATS	FINISH SEATS ON BARE HEAD	\$75.00	
HEAD FIN/ASSEM	FINISH SEATS VALVES & ASSEMBLE	\$125.00	
HEAD GUIDE INST - H	INSTALL GUIDE IN CYL HEAD	\$50.00	
HEAD GUIDE REPR - H	REPAIR GUIDE BOSS IN HEAD	\$135.00	
HEAD OPEN T1	OPEN HEAD FOR LARGER CLYS	\$45.00	
HEAD P/TEST	PRESSURE TEST WATER JACKETS ON CYL HEAD	\$35.00	
HEAD PLUG IINSERT - H	INSTALL SPARK PLUG INSERT IN CYL HEAD	\$35.00	
HEAD PRESSURE TEST	HEAD PRESSURE TEST	\$45.00	
HEAD RAB CAMBOR	CAMBORE RABBIT HEAD FOR CAM BRGS	\$140.00	
HEAD RAB GUIDES - H	INSTALL GUIDES IN RABBIT HEAD	\$140.00	
HEAD RAB RECON - H	P/TEST, B/BLAST, SURF, ALL GUIDES & SEALS, FINISH SEATS & ASSEMBLE	\$350.00	
HEAD RAB SEAT	INSTALL SEAT IN RABBIT HEAD	\$110.00	
HEAD RAB SURF	SURFACE RABBIT CYL HEAD	\$105.00	
HEAD SEAT 911	INSTALL 1 SEAT IN 911 HEAD	\$50.00	
HEAD SEAT INST.	INSTALL VALVE SEAT INTO CYL HEAD	\$45.00	
HEAD SEAT INSTALL EA- H	INSTALL VALVE SEAT INTO CYL HEAD	\$70.00	
HEAD SET 1.6	HEAD GASKET SET FOR 1.6 GAS RABBIT	\$105.00	
HEAD SURF	SURFACE CUSTOMER'S HEAD	\$60.00	
HEAD SURF 411	SURFACE 411/914 CYL HEAD	\$50.00	
HEAD SURF 912	SURFACE 912/356 HEADS	\$55.00	
HEAD SURF T1	SURFACE T1 CYL HEAD	\$50.00	
HEAD T1 HEMI	HEMICUT T1 CYL HEAD	\$55.00	
HEAD T1 N & WELD	NOTCH, WELD & PLUNGE HEADS FOR COMPRESSION	\$105.00	
HEAD T1 OPEN	OPEN HEAD FOR LARGER CYLS	\$45.00	
HEAD T1 PLUNGE	T1 HEAD PLUNGE FOR COMPRESSION	\$85.00	
HEAD T1 PROFILE	PROFILE CHAMBERS ON CYL HEAD	\$55.00	
HEAD T1 RECON - H	HEAD REBUILD-B/BLAST, SURF, ALL GUIDES, FINISH SEATS, VALVES & ASSEM	\$165.00	
HEAD T1 WELD 12M	WELD T1 HEADS & RETRAP FOR 12MM SPARK PLUG HOLES	\$135.00	
HEAD T1 WELD BO	T1 HEADS WELD 12MM S/PLUG HOLE & WELD & FACE INT. PORTS	\$225.00	
HEAD T1 WELD IN	T1 HEADS WELD & REFACE INT. PORTS FOR PORTING	\$130.00	
HEAD T4 OPEN	OPEN 411/914 CYL HEAD FOR LARGER CYLS	\$55.00	
HEAD TRICL BOSS	INSTALL TRICK BOSS IN HEAD	\$85.00	
HEAD TRIM DUAL	TRIM GUIDE BOSSES FOR DUAL SPRINGS	\$35.00	

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HEAD W/B RECON - H	P/TEST, SURF, B/BLAST, GUIDES FINISH SEATS, VALVES & ASSEMBLE	\$155.00	
HEAD W/B SURF	SURFACE W/B HEAD	\$50.00	
HEAD W/B WELDSR	NOTCH.WELD & RESURFACEM W/B HEAD	\$245.00	
HEAD-TWIN PLUG	MODIFY HEAD FOR DUAL SPARK PLUGS	\$100.00	
INSERT - CONVERT	CONVERT CUSTOMERS INSERT WITH DIFFERENT SIZE - Include Deck Surface	\$160.00	
INSERT - REPLACE	REPLACE CUSTOMERS INSERT WITH SAME SIZE - Includes Deck Surface	\$130.00	
INSERT 911 - H	INSTALL CASESAVERS IN 911 CASE INCLUDES DECK	\$175.00	
INSERT CAM STUD - H	INSTALL INSERT IN CAM STUD HOLE	\$35.00	
INSERT D/S - H	DRILL & INSTALL INSERT ON #3 TOP/DEEP STUD #3	\$35.00	
INT.BRG INSTALL	INSTALL INT. SHAFT BRGS INTO RABBIT BLOCK	\$110.00	
LFTR BOR 1 - H	SLEEVE 1 LIFTER BORE	\$60.00	
LFTR BOR 8A	SLEEVE ALL LIFTER BORES, ALUMINUM SLEEVE	\$195.00	
LFTR BOR 8B	SLEEVE ALL LIFTER BORES, SILICONE BRONZE SLEEVE	\$215.00	
LFTR BOR 8S	SLEEVE ALL LIFTER BORES, STEEL SLEEVE	\$260.00	
LFTR BOR FACE - H	FACE LIFTER BORE FOR CLEARANCE	\$35.00	
LIFT 36HP	REFACE CUSTOMERS 36HP LIFTER SET	\$100.00	
LIFTER 356	REFACE CUSTOMERS 912/356 LIFTER SET	\$45.00	
LIFTER 411	REFACE CUSTOMERS 411 LIFTER SET	\$45.00	
LIFTER T1	REFACE T1 LIFTER SET	\$45.00	
LIFTER T1 EX	EXCHANGE T1 LIFTER SET	\$45.00	
M/B BRG TRIM	TRIM BRG TO FIT CASE	\$20.00	
M/B SPLIT	SPLIT #1 M/B FOR SCAT FLANGE	\$90.00	
M/B TRIM SPG	MODIFY BRGS FOR ROLLER CRANK	\$50.00	
M/B TRIM T1	MODIFY 411 BRGS TO FIT T1 CASE	\$60.00	
MOTOR COMPLETE	ASSEMBLE COMPLETE MOTOR	CALL	
MOTOR COMPLETE STROKER	ASSEMBLE COMPLETE STROKER CUSTOMER CASE	CALL	
MOTOR LONG BLOCK	ASSEMBLE LONG BLOCK CUSTOMER CASE	CALL	
MOTOR LONG BLOCK STROKER	ASSEMBLE STROKER LONG BLOCK CUSTOMER CASE	CALL	
MOTOR SHORT BLOCK	ASSEMBLE SHORT BLOCK CUSTOMER CASE	CALL	
MOTOR SHORT BLOCK STROKER	ASSEMBLE SHORT BLOCK STROKER CUSTOMER CASE	CALL	
O/PUMP STUD 8MM	DRILL & TAP FOR 8MM OIL PUMP	\$45.00	
O/PUMP TAP F/F	TAP OIL PUMP FOR FULL FLOW	\$20.00	
P&C 356 EYE	TRIM CHAMPHER & EYEBROW 912/356 PIST. SET	\$70.00	
P&C CLEAR PIST	CLEARANCE PISTONS FOR STROKE	\$50.00	
P&C EYE 1	EYEBROW PISTONS 1 PER PIST	\$45.00	
P&C EYE 2	EYEBROW PISTON 2 PER PIST.	\$55.00	
P&C GROOVE	GROOVE TOPS OF CYL/INCLUDES TRIMMING	\$65.00	
P&C HONE	HONE CUSTOMERS CYL	\$20.00	
P&C HONE HD	HONE CYL TO CUSTOMERS SPECS.	\$20.00	
P&C RING GRV	TRIM PISTONS FOR 2MM TO RING	\$50.00	
P&C SLEEVE 94	SLEEVE TOPS OF CYL TO 94MM OD	\$110.00	
P&C SLEEVE 96	SLEEVE TOPS OF CYL TO 96MM OD	\$130.00	
P&C TRIM CYL	TRIM CYL'S TO CUST. SPECS.	\$85.00	
P&C TRIM LONG	TRIM 94MM LONG CYL TO CUST.SPECS	\$150.00	
P&C TRIM PIST	TRIM TOPS OF PISTONS TO CUSTOMERS SPECS.	\$85.00	
P&C TRIM PIST.	TRIM TOPS OF PISTONS TO CUST.SPECS	\$85.00	
P/RODS CUT	CUT CUSTOMERS PUSHRODS TO CUST SPECS. ONE SIDE	\$65.00	
P/RODS CUT 2x	CUT CUSTOMERS PUSH RODS TO CUSTOMERS SPEC. BOTH SIDES	\$125.00	
PIN F/W & PLATE FOR BALANCE	PIN F/W & P/PLATE FOR BALANCE	\$45.00	
PULLY CUT	TRIM PULLY FOR SEAL	\$35.00	

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Item	Description	Price	
PULLY SLEEVE	TRIM & SLEEVE PULLY FOR SEAL	\$45.00	
ROD 411 BUSH - H	REBUSH 411 CONN. ROD EACH ROD	\$30.00	
ROD 411 RECON - H	REBUSH & RESIZE 411 ROD EACH ROD	\$30.00	
ROD 911 RECON - H	REBUSH & RESIZE 911 ROD EACH ROD	\$30.00	
ROD 912 RECON - H	REBUSH & RESIZE 912/356 ROD EACH ROD	\$35.00	
ROD BIG END	RESIZE BIG END OF CONN ROD	\$30.00	
ROD BUSH - H	INSTALL BUSHING IN CONN. ROD	\$35.00	
ROD RAB RECON - H	REBUSH RESIZE RABBIT ROD	\$50.00	
ROD T1 BUSH - H	REBUSH T1 RACE ROD	\$40.00	
ROD T1 BUSH HD - H	REBUSH T1 RACE ROD	\$60.00	
RODS 2.0 RECON - H	REBUSH & RESIZE 2.00 ROD	\$30.00	
RODS 36 RECON	36HP RODS, REBUSH & RESIZE SET	\$120.00	
RODS 912 RECON	REBUSH & RESIZE 912/356 ROD SET	\$135.00	
RODS CHECK	INSPECT CUSTOMER'S RODS PER SET	\$30.00	
RODS T1 CLEAR	CLEARANCE RODS FOR STROKE	\$60.00	
RODS T1 RECON - H	REBUSH & RESIZE T1 ROD SET	\$75.00	
RODS TANG	TANG BIG END OF RODS FOR LATE BEARINGS/ OPPOSITE SIDE FROM STOCK	\$140.00	
RODS W/B RECON - H	REBUSH & RESIZE W/B ROD SET	\$125.00	
SHFL PIN ALL - H	INSTALL SHUFFLE PIN ON ALL MAINS	\$130.00	
SHFL PIN C/M - H	INSTALL SHFL PINS ON C/M	\$65.00	
SQUIRTERS - H	INSTALL OIL SQUIRTERS IN CASE	\$195.00	
SQUIRTERS 911	INSTALL SQUIRTERS IN 911 CASE	\$325.00	
STAGGS-TRM CYL	TRM CYLINDER TO 3.520	\$70.00	
STAGGS-TRM PIST	TRIM PISTON TOPS TO .855 FROM W/PIN TO TOP	\$60.00	
STROKER P&T	CLEARANCE CASE FOR 82 STROKE	\$85.00	
STROKER 411 P&T	CLEARANCE CASE FOR 82 STROKE	\$120.00	
TANG ALL	TANG ALL MAIN SADDLES FOR ADAPTER BRG	\$60.00	
TANG C/M	TANG CENTER MAIN BORE FOR ADAPTER BRG	\$45.00	
TAP 1	DRILL & TAP 1 OIL GALLERIE	\$45.00	
TAP 3-3/8	DRILL & TAP 3 MAIN OIL GALLERIES 3/8	\$55.00	
TAP ALL	DRILL & TAP ALL OIL GALLERIES	\$95.00	
TAP BUS MNT	DRILL & TAP T1 CASE FOR BUS MOUNT BRACKET	\$50.00	
TAP F/F	DRILL & TAP 1-3/8 HOLE FOR FULL FLOW	\$35.00	
TAP OIL SENSER	DRILL & TAP HOLE FOR OIL SENDING UNIT	\$35.00	
TR 72 SLV	SLEEVE BRG HOLE ON T2 CARR.	\$45.00	
TR B2 SLV	BUS CARR. BUSH 2 HOLES & SLEEVE BRG. HOLE	\$75.00	
TR B2 SLV T1	BUS CARR. BUSH 2 HOLES & SLEEVE BRG HOLE TYPE 1	\$80.00	
TR BUSH 1	BUSH 1 HOLE ON GEAR CARRIER	\$30.00	
TR BUSH 2	BUSH 2 HOLES ON GEAR CARRIER	\$35.00	
TR BUSH 3	BUSH 3 HOLES ON GEAR CARRIER	\$45.00	
TR BUSH N/C	BUSH TRANS. NOSECONE	\$50.00	
TR CUT M/M	TRIM GEAR CARRIER FOR MID KNT.	\$35.00	
TR N/C SURF	SURFACE TRANS. NOSE CONE	\$50.00	
TR SLV CASE	SLEEVE BRG HOLE ON TRANS CASE	\$100.00	
TR T1 SLV	SLEEVE SEDAN CARR. BRG HOLE	\$40.00	
TR T2 SLV T1	SLEEVE T2 BRG HOLE TO T1	\$60.00	
TRM C/M THRUST BTH SIDES	TRIM CENTER MAIN THRUST BOTH SIDES	\$155.00	
TRM C/M THRUST ONE SIDE	TRIM CENTER MAIN FOR THRUST	\$80.00	
VALVE REFACE	REFACE VALVE EACH	\$10.00	
WELD 1	WELD PLATE BEHIND #1 CYL BORE	\$85.00	

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WELD 1 & 3	WELD PLATES BOTH 1 & 3 BACK OF CASE	\$145.00	
WELD 2 TOP	WELD 2 GUSSETS ON TOP OF ENGINE CASE	\$145.00	
WELD 3	WELD PLATE BEHIND #3 CYL BORE	\$85.00	
WELD 411 3F/W	WELD 3 PLUG HOLES BY F/W ON 411 CASE	\$70.00	
WELD 411 ALL	WELD ALL PLUGS ON 411 CASE	\$105.00	
WELD 411 P/U	WELD & REPAIR OIL P/U THRU BOLT HOLE 411 CASE	\$110.00	
WELD COOLER	WELD AROUND OIL COOLER AREA	\$75.00	
WELD F/F	WELD AROUND F/FLOW & RETRAP	\$70.00	
WELD FAN	WELD TABS ON FAN & BALANCE	\$70.00	
WELD MISC.	WELD PRICE JUDGED ON TIME	Time	
WELD N/N	CUT OFF & WELD NEW NOSE ON T1 CASE	\$145.00	
WELD OIL SENSOR	WELD & RETRAP OIL SENSOR HOLE	\$45.00	
WELD S/P HOLE	WELD & RETAP SPARK HOLE	\$105.00	
WELD THRUST	WELD & REFACE THRUST	\$95.00	
WELD TRANS 1B	WELD 1 GUSSET BOTTOM OF TRANS. CASE/ REAR MNT	\$165.00	
WELD TRANS 1T	WELD 1 GUSSET ON TRANS. CASE MIS MNT.	\$165.00	
WELD TRANS 2T	WELD 2 GUSSETS FULL LENGTH ON TOP OF TRANS. CASE	\$335.00	