

RIMCO
Service Item List
800-331-4775

ALIGN BORE MAINS T1 CASE
A/BORE MAINS & CAM/SHIM C/MAIN
ALIGN BORE MAINS & CAM/SHIM C/SHIM
ALIGN BORE MAINS 36 HORSE
ALIGN BORE MAINS 36 HORSE
ALIGN BORE MAINS 411 CASE
ALIGN BORE MAINS 411 CASE
ALIGN BORE T1 CASE FOR 411 C/M
ALIGN BORE T1 CASE FOR 411 CASE
ALIGN BORE MAINS & SHIM C/M ON 411 CASE
ALIGN BORE MAINS & SHIM C/M ON 411 CASE
ALIGN BORE MAINS ON 911CASE
ALIGN BORE MAINS ON 912/356 3PC CASE
ALIGN BORE MAINS ALL 411 ON TYPE 1 CASE
CHECK A/BORE ON CASE
CHECK A/BORE ON 3PC. CASE
CHECK A/BORE ON 911 CASE
CHECK CAM BORE
ALIGN BORE MAINS & CAM AT SAME TIME
STEP PIN MAIN SADDLE
CUT THRUST ONLY
ALIGN BORE MAINS ON W/B CASE
BALANCE COMPLETE- CRANK, RODS, F/W, P/P, PISTONS, PULLEY
BALANCE - Each
DECK TOP OF ENG. BLOCK
HONE ENG. BLOCK TO CUST. SPECS
BORE ENGINE BLOCK TO CUST. SPECS
CAM BORE RABBIT HEAD WILL NOW USE CAM BRGS
CAM BORE T1 CASE STD WILL NOW USE STD CAM BRGS
CAM BORE T1 CASE OVERSIZE WILL NOW USE O/S CAM BRGS
CLEARANCE CUSTOMERS CAM FOR STROKE
CLEARANCE CAM FOR STROKE..MACHINE FLAT SPOTS BETWEEN LOBES
CLEARANCE CAM FOR STROKE..CLEARANCE ROUNDS BETWEEN LOBES
REBUSH CARB. THROTTLE SHAFT
REBUSH THROTTLE PLATE
REMOVE CASE HARDWARE & RETURN
BORE 411 CASE FOR 103/105 CYLS
BORE 411 CASE FOR LARGER CYLS (ANY SIZE)
BORE CASE FOR 85.5 CYL & SURFACE CYL DECK
BORE CASE FOR 88 CYL & SURFACE CYL DECK
BORE 911 CASE FOR LARGER CYLS
BORE CASE FPR 90.5/92 CYL & SURFACE CYL DECK
BORE CASE FOR 94MM CYL & SURFACE CYL DECK
CORE CHARGE ON 1 ROD
DRILL 11/32 DOWEL PIN HOLES IN CRANKSHAFT
SPG DOWEL CRANK
DISASSEMBLE CUSTOMERS CRANK
FACE F/W END OF CRANKSHAFT
GRIND 2.0/411 CRANKSHAFT
GRIND 36HP CRANKSHAFT
GRIND 411 CRANKSHAFT
GRIND 912/356 CRANKSHAFT
GRIND C/W CRANKSHAFT
GRIND STROKER CRANKSHAFT
GRIND T1 CRANKSHAFT
MAGNAFLUX CRANK SHAFT
POLISH CUSTOMERS CRANK
WELD & GRIND SHIM AREA ON CRANK SHAFT
WASH & INSTALL BRGS & GEARS ON CUSTOMERS CRANK
CUT T1 CASE FOR METAL CAM PLUG
CUT STEEL PULLEY FOR SAND SEAL
CUT PULLEY END FOR SEAL INCLUDES 1 SEAL
CUT F/W END FOR SCAT FLANGE SEAL
BORE CYLINDERS TO CUSTOMER SPECS.
HONE CYL
SURFACE CYL DECKS ON 411 CASE
SURFACE CYL DECKS ON 911 CASE

SURFACE CYL DECKS ON 912/356 CASE
SURFACE CYL DECKS ON T1 CASE
BORE HOLE FOR 411 FILLER TUBE
DRILL FOR & INSTALL LONG DIPSTICK TUBE
INSTALL T1 DIPSTICK TUBE & DRILL FOR OIL SENSOR
MODIFY T1 CASE FOR T3 FILLER TUBE
MODIFY 411 CASE FOR MANUAL FUEL PUMP
11/32 DOWEL FLYWHEEL
12V FLYWHEEL LIGHTENED TO 12 LBS.
BEAD BLAST CUSTOMERS F/W
LIGHTEN 411 FLYWHEEL
LIGHTEN 912/356 F/W
LIGHTEN T1 FLYWHEEL
INSTALL 12V RING GEAR ON FLYWHEEL
INSTALL 6V RING GEAR ON FLYWHEEL
REDOWEL, FACE SHIM & DOWEL AREA
FACE SHIM & DOWEL AREA ON F/W
SLEEVE SEAL AREA OF FLYWHEEL TO STOCK DIMENSIONS
DRILL F/W FOR SPG, 8 DOWEL PATTERN
SURFACE 180MM FLYWHEEL
SURFACE 200MM FLYWHEEL
SURFACE 411/914 FLYWHEEL
SURFACE 911 FLYWHEEL
SURFACE 912-356 FLYWHEEL
SURFACE CLUTCH FLOATERS
SURFACE FLYWHEEL
SURFACE P/PLATE
SURFACE RABBIT F/W
SPOT FACE CASE HALF PERIMETER BOLT HOLES
SPOT FACE BOTTOMS OF OIL RELIF HOLES
BORE NOSE 2.300 & DRILL PIN HOLE
MODIFY HEAD FOR DUAL SPARK PLUGS
MODIFY HEAD FOR DUAL SPARK PLUGS
DRILL & TAP FOR 14MM SPARK PLUGS EACH HEAD
INSTALL GUIDES IN 411 HEAD
OPEN 411/914 HEADS FOR LARGER CYLS
B/BLAST, SURF, ALL GUIDES, FINISH SEATS, VALVES & ASSEMBLE
SURFACE 411 CYL HEAD
P/TEST, SURFACE, B/BLAST, GUIDES & SEALS, FINISH SEATS & ASSEMBLE
SURFACE 5000 CYL HEAD
INSTALL GUIDES IN 911 HEAD
OPEN 911 HEADS FOR LARGER CYLS
B/BLAST, ALL GUIDES, SURF, FINISH SEATS, VALVES & ASSEMBLE
SURFACE 911 CYL HEAD
B/BLAST, SURF, ALL GUIDES, SEALS FINISH SEATS, VALVES ASSEMBLE
SURFACE 912/356 CYL HEAD
BEAD BLAST CYL HEAD
MEASURE C.C.'S IN CYL CHAMBER
FINISH SEATS ON BARE HEAD
FINISH SEATS VALVES & ASSEMBLE
INSTALL GUIDE IN CYL HEAD
REPAIR GUIDE BOSS IN HEAD
OPEN HEAD FOR LARGER CLYS
PRESSURE TEST WATER JACKETS ON CYL HEAD
INSTALL SPARK PLUG INSERT IN CYL HEAD
HEAD PRESSURE TEST
CAMBORE RABBIT HEAD FOR CAM BRGS
INSTALL GUIDES IN RABBIT HEAD
P/TEST, B/BLAST, SURF, ALL GUIDES & SEALS, FINISH SEATS & ASSEMBLE
INSTALL SEAT IN RABBIT HEAD
SURFACE RABBIT CYL HEAD
INSTALL 1 SEAT IN 911 HEAD
INSTALL VALVE SEAT INTO CYL HEAD
INSTALL VALVE SEAT INTO CYL HEAD
HEAD GASKET SET FOR 1.6 GAS RABBIT
SURFACE CUSTOMER'S HEAD
SURFACE 411/914 CYL HEAD

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SURFACE 912/356 HEADS
SURFACE T1 CYL HEAD
HEMICUT T1 CYL HEAD
NOTCH, WELD & PLUNGE HEADS FOR COMPRESSION
OPEN HEAD FOR LARGER CYLS
T1 HEAD PLUNGE FOR COMPRESSION
PROFILE CHAMBERS ON CYL HEAD
HEAD REBUILD-B/BLAST, SURF, ALL GUIDES, FINISH SEATS, VALVES & ASSEMBLE
WELD T1 HEADS & RETRAP FOR 12MM SPARK PLUG HOLES
T1 HEADS WELD 12MM S/PLUG HOLE & WELD & FACE INT. PORTS
T1 HEADS WELD & REFACE INT. PORTS FOR PORTING
OPEN 411/914 CYL HEAD FOR LARGER CYLS
INSTALL TRICK BOSS IN HEAD
TRIM GUIDE BOSSES FOR DUAL SPRINGS
P/TEST, SURF, B/BLAST, GUIDES FINISH SEATS, VALVES & ASSEMBLE
SURFACE W/B HEAD
NOTCH.WELD & RESURFACEM W/B HEAD
INSTALL 10 MM CASE SAVERS, INCLUDES SUR DECK
INSTALL 10MM INSERTS & 5 LONG INSERTS
CHANGE FROM 8MM INSERTS TO 10MM INSERTS & DECK
INSTALL 8MM CASESAVERS, INCLUDES SURFACE CYL DECKS
INSTALL CASESAVERS IN 911 CASE INCLUDES DECK
INSTALL INSERT IN CAM STUD HOLE
DRILL & INSTALL INSERT ON #3 TOP/DEEP STUD #3
INSTALL INT. SHAFT BRGS INTO RABBIT BLOCK
SLEEVE 1 LIFTER BORE
SLEEVE ALL LIFTER BORES
SLEEVE ALL LIFTER BORES, ALUMINUM SLEEVE
SLEEVE ALL LIFTER BORES, SILICONE BRONZE SLEEVE
SLEEVE ALL LIFTER BORES, STEEL SLEEVE
FACE LIFTER BORE FOR CLEARANCE
REFACE CUSTOMERS 36HP LIFTER SET
REFACE CUSTOMERS 912/356 LIFTER SET
REFACE CUSTOMERS 411 LIFTER SET
REFACE T1 LIFTER SET
EXCHANGE T1 LIFTER SET
TRIM BRG TO FIT CASE
SPLIT #1 M/B FOR SCAT FLANGE
MODIFY BRGS FOR ROLLER CRANK
MODIFY 411 BRGS TO FIT T1 CASE
DRILL & TAP FOR 8MM OIL PUMP
TAP OIL PUMP FOR FULL FLOW
TRIM CHAMPHER & EYEBROW 912/356 PIST. SET
CLEARANCE PISTONS FOR STROKE
EYEBROW PISTONS 1 PER PIST
EYEBROW PISTON 2 PER PIST.
GROOVE TOPS OF CYL/INCLUDES TRIMMING
HONE CUSTOMERS CYL
HONE CYL TO CUSTOMERS SPECS.
TRIM PISTONS FOR 2MM TO RING
SLEEVE TOPS OF CYL TO 94MM OD
SLEEVE TOPS OF CYL TO 96MM OD
TRIM CYL'S TO CUST. SPECS.
TRIM 94MM LONG CYL TO CUST.SPECS
TRIM TOPS OF PISTONS TO CUSTOMERS SPECS.
TRIM TOPS OF PISTONS TO CUST.SPECS
CUT CUSTOMERS PUSHRODS TO CUST SPECS. ONE SIDE
CUT CUSTOMERS PUSH RODS TO CUSTOMERS SPEC. BOTH SIDES
TRIM PULLY FOR SEAL
TRIM & SLEEVE PULLY FOR SEAL
REBUSH 411 CONN. ROD
REBUSH & RESIZE 411 ROD
REBUSH & RESIZE 911 ROD
REBUSH & RESIZE 912/356 ROD
RESIZE BIG END OF CONN ROD
INSTALL BUSHING IN CONN. ROD
INSTALL BUSHING IN CONN. ROD

REBUSH RESIZE RABBIT ROD
REBUSH T1 ROD
REBUSH T1 RACE ROD
REBUSH T1 RACE ROD
REBUSH T1 RACE ROD
REBUSH & RESIZE 2.0 ROD
REBUSH & RESIZE 2.00 ROD
REBUSH T1 ROD
36HP RODS, REBUSH & RESIZE
REBUSH & RESIZE 912/356 ROD SET
REBUSH & RESIZE 912-356 ROD SET
CLEARANCE RODS FOR STROKE
REBUSH & RESIZE T1 ROD SET
TANG BIG END OF RODS FOR LATE BEARINGS/ OPPOSITE SIDE FROM STOCK
REBUSH & RESIZE W/B ROD SET
REBUSH & RESIZE W/B ROD SET
INSTALL SHUFFLE PIN ON ALL MAINS
INSTALL SHUFFLE PINS ON C/M
INSTALL SHFL PINS ON C/M
INSTALL OIL SQUIRTERS IN CASE
CLEARANCE CASE FOR 76 STROKE
CLEARANCE CASE FOR 82 STROKE
TANG ALL MAIN SADDLES FOR ADAPTER BRG
TANG CENTER MAIN BORE FOR ADAPTER BRG
DRILL & TAP 1 OIL GALLERIE
DRILL & TAP 3 MAIN OIL GALLERIES 3/8
DRILL & TAP ALL OIL GALLERIES
DRILL & TAP T1 CASE FOR BUS MOUNT BRACKET
DRILL & TAP 1-3/8 HOLE FOR FULL FLOW
DRILL & TAP HOLE FOR OIL SENDING UNIT
SLEEVE BRG HOLE ON T2 CARR.
BUS CARR. BUSH 2 HOLES & SLEEVE BRG. HOLE
BUS CARR. BUSH 2 HOLES & SLEEVE BRG HOLE TYPE 1
BUSH 1 HOLE ON GEAR CARRIER
BUSH 2 HOLES ON GEAR CARRIER
BUSH 3 HOLES ON GEAR CARRIER
BUSH TRANS. NOSECONE
TRIM GEAR CARRIER FOR MID KNT.
SURFACE TRANS. NOSE CONE
SLEEVE BRG HOLE ON TRANS CASE
SLEEVE SEDAN CARR. BRG HOLE
SLEEVE T2 BRG HOLE TO T1
TRIM CENTER MAIN THRUST ONE SIDE
TRIM CENTER MAIN THRUST BOTH SIDES
TRIM CENTER MAIN THRUST BOTH SIDES
TRIM CENTER MAIN FOR THRUST
REFACE VALVE
WELD PLATE BEHIND #1 CYL BORE
WELD PLATES BOTH 1 & 3 BACK OF CASE
WELD 2 GUSSETS ON TOP OF ENGINE CASE
WELD PLATE BEHIND #3 CYL BORE
WELD 3 PLUG HOLES BY F/W ON 411 CASE
WELD ALL PLUGS ON 411 CASE
WELD & REPAIR OIL P/U THRU BOLT HOLE 411 CASE
WELD AROUND OIL COOLER AREA
WELD AROUND F/FLOW & RETRAP
WELD TABS ON FAN & BALANCE
WELD MISC.
WELD PRICE JUDGED ON TIME
CUT OFF & WELD NEW NOSE ON T1 CASE
WELD & RETRAP OIL SENSOR HOLE
WELD & RETAP SPARK HOLE
WELD & REFACE THRUST
WELD 1 GUSSET BOTTOM OF TRANS. CASE/ REAR MNT
WELD 1 GUSSET ON TRANS. CASE MIS MNT.
WELD 2 GUSSETS FULL LENGTH ON TOP OF TRANS. CASE